

**CORK INSTITUTE OF TECHNOLOGY
INSTITIÚID TEICNEOLAÍOCHTA CHORCAÍ**

Autumn 2011

Module Title: Biopharmaceutical Downstream

Module Code: BIOT7005

School: Biological Sciences Department

Programme Title: Bachelor of Science (Nutritional Health Award)

Programme Code: SNHSC_8_ Y4

External Examiner(s): Dr. Alison Gallagher

Internal Examiner(s): Ms Caroline O' Sullivan

Instructions: Answer **Four** Questions. All Questions carry equal marks.

Duration: 2 hrs

Allocation: 50% of Module BIOT7005

Sitting: AUTUMN 2011

Requirements for this examination: Calculator

Note to Candidates: Please check the Programme Title and the Module Title to ensure that you have received the correct examination paper. If in doubt please contact an Invigilator.

- Q1. (a)** Outline the typical steps in a biopharmaceutical downstream process.
(4 marks)
- (b)** Write a note how the protein properties size and solubility can play a role in purification.
(12 marks)
- (c)** Define precipitation and outline how this technique is used in Nucleic Acid removal.
(9 marks)
- (25 marks)**

- Q2. (a)** Outline briefly the key operational differences between Dead End and Tangential Flow Filters.
(8 marks)

- (b)** A filtration is run at a fixed flowrate of 850 lt/hr until the pressure reaches 2 bar. It then continues at a constant pressure of 2 bar.

$$\alpha = 3.5 \times 10^{10} \text{ m/kg} \quad R_m = 7.5 \times 10^{11} \text{ m}^{-1}$$

$$\mu = 0.001 \text{ kg/ms} \quad \text{Area} = 8 \text{ m}^2 \quad C_s = 2000 \text{ kg/m}^3$$

Note: Refer to Useful Equations Section for the relevant equations

- (i)** Find the volume of filtrate collected at the end of the constant rate period.
(10 marks)
- (ii)** Calculate the length of time taken to complete the constant rate filtration
(4 marks)
- (iii)** The viscosity of the bio product increases, what is the impact on filtration?
(3 marks)

(25 marks)

Q3. (a) List the three mechanical cell lysis methods available. (3 marks)

(b) A packed bed is a dominant feature of a chromatography system. Discuss packed beds covering the following aspects; adsorption, voidage, packing techniques and potential issues. (13 marks)

Proteins are being separated by Chromatography using a 10 cm long column having 250 theoretical plates. The voidage fraction is 0.5 and the mobile phase retention time is 4 minutes.

Note: the distribution coefficients for the proteins are as follows: Albumin = 0, Conalbumin = 2, Lysozyme = 5.

Calculate the retention times of the three proteins. (9 marks)

(25 marks)

Q4. (a) Write an extensive note on Affinity Chromatography. (12 marks)

(b) Write a brief note on protein concentration determination. (9 marks)

(c) List **two** advantages of Ion Exchange Chromatography. (4 marks)

(25 marks)

Q5. (a) Outline the overall strategy for Viral Safety.

(6 marks)

(b) List the media considerations on Harvesting.

(6 marks)

(c) What considerations should be taken into account when processing proteins using a RIPP Scheme?

(7 marks)

(d) Outline the advantages of Ultrafiltration.

(6 marks)

(25 marks)

Useful Equations

$$Q = \frac{A\Delta P}{\mu\alpha C_s \left(\frac{V}{A} \right) + \mu R_m}$$

$$Q = \frac{V}{t}$$

$$k' = \frac{K(1-\varepsilon)}{\varepsilon}$$

$$\alpha = K_2/K_1 = k_2'/k_1'$$

$$t_R = t_M + t_R'$$

$$t_R = t_M \left[1 + \frac{K(1-\varepsilon)}{\varepsilon} \right]$$

$$t_M = V_c \varepsilon / Q$$

$$R = t_{R2} - t_{R1} / 0.5 (w_1 + w_2)$$

$$N = 16(t_R/w)^2$$